

The Vactor HXX HydroExcavator is a powerful machine that can tackle major excavations while still providing safe, non-destruction digging in a wide range of applications. The HXX HydroExcavator comes from Vactor Manufacturing who for over 50 years has been supplying contractors and municipalities with durable, reliable products using air conveyance, high pressure water and vacuum technology.

The Vactor HydroExacavator was designed and engineered as a purpose built hydroexcavator with contractor input throughout the process. Tough and reliable, built to work in freezing conditions as well as in the extreme heat of summer.

The Vactor HXX can increase worksite safety and decrease the cost of digging by avoiding the tremendous expense associated with power outages, burst waterlines or gas explosions that can result when a backhoe, trencher or other mechanical earth mover hits a buried utility. It also allows the operator to perform precision excavating, a less-invasive method that causes less surface damage than traditional digging methods.

> With the Vactor HXX HydroExcavator you can count on Safe – Smart - Reliable vacuum excavation.

## **PROVEN PERFORMANCE**

- Excavating remotely at long distances
- Exposure of live gas distribution lines
- Utility and pipe location
- Utility excavation
- Excavation in frozen ground
- Directional drilling
- Pipe and line installation
- Potholing
- Slot Trenching
- Water-line repair
- Valve box clean out
- Sign and pole installation







#### Vactor HXX HydroExcavator

The Vactor HXX HydroExcavator, first introduced over a decade ago, uses high pressure water or the optional pressurized air to break up and loosen the soil, while a high-flow vacuum system lifts the soil up and out of the excavation area. This method of excavation allows operators to dig with precision, in a less invasive manor that causes less surface damage than traditional digging methods. Locating and exposing existing utility lines can be accomplished in a safer, more efficient manner avoiding costly and even deadly strikes.

#### **Debris Body:**

The 12 cubic yard debris body is fabricated from corrosion and abrasion resistant steel. A 50 degree dump angle facilitates fast removal of material. The body is ¼ inch thick Ex-Ten steel and rib reinforced to meet 30" Hg minimum. A hydraulically activated, flat style ¾ rear door, hinged at the top with replaceable neoprene seal and four rod and receiver locks ensure a tight close. Inside the tank are dual air ports with dual 10 inch stainless steel float ball shut off system.

#### Hydraulic system:

The hydraulic reservoir has a capacity of 50 gallons with strainers on all suction lines. There is an oil-level sight gauge, an inspection hatch for maintenance and a 10 micron spin-on type filter.

#### Water Tanks:

1200 Gallon High Density Polyethylene (HDPE) water tank retains heated water temperature longer, reducing the likelihood of freezing during operation in harsh winter weather. This HDPE thermoplastic material is designed for applications where a balance of low temperature toughness, stiffness and superior tear properties are necessary. It is UV stabilized and can be recycled. The HDPE tank retains heat better than stainless steel, conserving more energy and the tank design has a faster water heat time than other tank styles. The lighter weight tank reduces fuel consumption while increasing payload availability and hauling capacity. The system comes with an anti-siphon device and anti-splash valve with 25 foot water fill hose and connectors and a water level indicator with low level alarm.

#### Water System:

The multi-flow pump allows water pressure adjustment with the push of a button for digging in various conditions. The water system is rated at 10 gpm @2500 psi, the maximum pressure recommended for safe excavation. It is powered by a hydraulically operated triplex piston water pump. Each unit includes a standard handgun hose 3/8 inch x 75 ft. with operating pressure of 3500 psi and burst pressure of 14,500 psi. The handgun and water pump can be mounted in an optional heated cabinet for protection against cold weather conditions. Optional handguns and nozzles are available for various applications.

#### **Operator's Station & Controls:**

A user-friendly, ergonomically designed control box is located curbside for easy access and efficient operation. Enclosed in an aluminum box, it is protected from environmental elements. Controls include a tachometer and hour meter for both chassis and blower, temperature indicators for various systems, water system on/off with multi-flow, complete boom and body dump functions, E-Stop and more. A wireless remote is standard, putting all of the controls in the operator's hands directly at the worksite.



#### Vacuum System:

The HXX features a chassis powered positive displacement blower for a simple, single engine vacuum source. A Hibon 8702 Tri-Lobe Blower (28 inch HG) 5250 cfm @ maximum speed 2000 rpm is used. Ultra quiet inlet and outlet silencers are acoustically matched to the blower. A direct drive OMSI transfer case and a vacuum relief located at the inlet of the final filter allow the operator to vent to the atmosphere. To accommodate the increase in the air-routing performance, enhanced centrifugal cyclones are designed to improve air filtration, minimizing material pass through of the blower causing premature wear and expensive repairs.\*

#### Boom & Vacuum Hose:

The 7 ft hydraulic extendable boom, top mounted, 320° rotating boom with telescopic option maximizes the work area. The 8 in inside diameter hose allows easy passage of large, thick material. Work area is large with a 22 ft reach from the centerline of the truck. Various aluminum flanged pipes are available for added reach.

#### Electrical:

The entire electrical system is moisture and vapor sealed, and protected by circuit breakers. The electrical connections require no exposed wires or terminals and the light bulbs are shock mounted.



#### The Choice Is Yours.

The Vactor HydroExcavator's modular design allows you to select options that meet your specific needs so you can achieve the maximum productivity you expect.

#### Options

- Air compressor for excavation or air tool use
- 400,000 BTU/hr or 940,000 BTU/hr water heater helps cut through frozen ground and clay
- Cold Weather Package includes a heated pump and hose reel cabinet to protect against winter weather





- 20 gpm water pump
- Hydraulic tool package
- Second operator's station
- Additional tool boxes

Stainless steel water tanks

# Safe, Smart, Reliable

\*Note: A PD vacuum system with Roots 824 blower or a centrifugal fan are also available as vacuum source options

### • 15 cubic yard volumetric capacity debris body

• 7 foot hydraulic telescopic boom with 320 degree rotation



#### **Debris Body**

12 cu yd volumetric debris body

1/4 inch round design, abrasion and corrosion resistant Ex-Ten steel

Flat style, 3/4 rear door, hinged at top with replaceable neoprene seal

Hydraulic rear door open, close, locking

Front mounted hydraulic dump cylinder, 50 degree dump angle, power up / power down

#### Water Tanks

1200 gallon capacity

High Density Polyethylene (HDPE)

Anti-siphon device and anti-splash valve

25 foot water fill hose and connectors

Water-level indicator with low level alarm

5-yr warranty against corrosion and cracking

#### Water System

Rated at 10 gpm @ 2500 psi Hydraulically operated triplex piston water pump

Handgun hose 3/8 inch x 75 ft operating pressure of 3500 psi burst pressure of 14,500 psi

#### PD Vacuum System (Hibon 8702)

Hibon 8702 Tri-Lobe (28 inch Hg) 5250 cfm @ max. speed 2000 rpm

Ultra-quiet inlet and outlet silencers acoustically matched to blower

Direct drive OMSI transfer case

Vacuum relief located at the inlet of final filter to allow operator to vent to atmosphere

#### PD Vacuum System (Roots 824)

Roots 824 rotary lobe (18 inch Hg) 3500 CFM @

#### VACTOR Subsidiary of Federal Signal Corporation

1621 South Illinois Street, Streator, Illinois, U.S.A. 61364 (815) 672-3171 Phone • (815) 672-2779 Fax www.vactor.com max speed 2250 rpm

Three vacuum reliefs incorporated and set at 18" Hg for added protection of vacuum system

Includes a micron final filter screen and housing, located prior to the blower inlet

Chassis driven directly through continuous-duty transfer case

Lighter weight enhances fuel economy and payload

#### FAN Vacuum System

Dual 38 inch aluminum two-stage centrifugal compressor / fan system

Hydrostatic fan drive system

Vacuum relief located at the inlet of debris tank to allow operator to vent to atmosphere

#### **Boom & Vacuum Hose**

7 ft hydraulic extendable boom, top mounted, with 320 degrees of rotation

22 ft reach from the centerline of truck

#### Hydraulic System

PD: Hydraulic reservoir capacity of 50 gal with strainers on all suction lines

FAN: Hydraulic reservoir capacity of 65 gal with strainers on all suction lines

Oil-level sight gauge/10 micron spin-on type filter

#### Electrical

Entire system will be moisture and vapor sealed

and protected by circuit breakers Electrical connections require no exposed wires or terminals

Light bulbs will be shock mounted

#### Paint

Prior to painting, all metal surfaces will be shot blasted and phosphate washed Module components will be painted prior to assembly

#### Options

15 cu yd volumetric capacity debris body Cold-weather package Air purge system utilizing chassis air system Water heater - 400,000 BTU / hr Water heater - 940,000 BTU / hr (includes inverter, chassis must have minimum160 amp alternator) 20 gpm water pump Hydraulic tool package Second operator station Additional toolboxes Debris body vibrator Fold down pipe racks 1300 gallon stainless steel water tank Sludge pump For additional options, consult factory

Your Vactor representative is:

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